

Material Safety Data Sheet
One shot (R422C)

CHEMICAL PRODUCT/ COMPANY IDENTIFICATION

Product Name: ONE SHOT (R422C)
 Product Use: Refrigerant
 Chemical Names: Blend of pentafluoroethane, tetrafluoroethane and isobutane
 Manufacturer: Icor International Inc.
 10640 E. 59th St.
 Indianapolis, IN 46236
 In Case of Emergency Call: 24 Hours/Day, 7Days/Week CHEMTREC: 1-800-424-9300
 Product Information Call: Monday-Friday, 8:00 am-4:30 pm ICOR 1-800-497-6805

COMPOSITION/INFORMATION ON INGREDIENTS

Material:	CAS Number	Typical Wt. %
*1,1,1,2,2- pentafluoroethane (HFC-125)	354-33-6	85.1%
*1,1,1,2-tetrafluoroethane (HFC-134a)	811-97-2	11.5%
Isobutane (HC-600a)	75-28-5	3.4%

*Regulated as a Toxic Chemical under Section 313 of Title III of the Super fund Amendments and Reauthorization Act of 1986 and 40 CRF part 372.

HAZARDS IDENTIFICATION

Emergency Overview

Over exposure may cause dizziness and loss of concentration. At higher levels, central nervous system depression and cardiac arrhythmia may result. Vapors displace air and may cause asphyxiation in confined spaces. Volatile liquid with faint sweetish odor.

Potential Health Effects:

EYE: Liquid may cause frostbite. Mist may irritate.

SKIN: Irritation can result from a defatting action on tissue. Liquid contact may cause frostbite.

INGESTION: Unlikely route of exposure. Should it result, discomfort in the gastrointestinal tract would occur.

INHALATION: Over exposure may cause dizziness and loss of concentration. At higher levels, central nervous system depression and cardiac arrhythmia may result.

CHRONIC (CANCER) INFORMATION: None of the components are designated as carcinogens by IARC, NTP, OSHA, OR ACGIH.

TERATOLOGY (BIRTH DEFECT) INFORMATION; Note expected to be teratogenic.

REPRODUCTIVE INFORMATION: No hazard expected.

FIRST AID MEASURES

INHALATION: Remove to fresh air. If not breathing, give artificial respiration, administer oxygen and call a physician. **DO NOT** give epinephrine or similar drugs.

SKIN CONTACT: Warm the area gradually by flushing with plenty of water. Get medical attention if there is evidence of tissue damage.

EYE CONTACT: Irrigate eyes with running water for at least 15 minutes. Get medical attention.

INGESTION: Do not induce vomiting. Get medical attention.

FIRE FIGHTING MEASURES

Flammable Properties:

Flash Point: No flash point

Flammable Limits in Air % by volume)

Auto-ignition: Not determined

Flammable Limits in Air (% by volume)

LEL: NONE (per ASTM E681)

UEL: NONE (per ASTM E681)

Fire and Explosion Hazards:

Cylinders may rupture under elevated temperatures and/ or fire conditions. In concentrations above the recommended exposure limit, open flame will vary in size and colour. Eliminate the flame or ignition source and ventilate to disperse the refrigerant vapors.

One Shot R422C is not flammable at atmospheric pressure and temperatures below 100°C (212°F). One Shot should not exist with air/excess oxygen at elevated pressures and high temperatures. One Shot R422C can become combustible with combinations of elevated temperatures, pressures, and oxygen and an ignition source. For example: Do not mix One Shot with air under pressure for leak detection purposes.

Extinguishing Media:

The choice of media depends on surrounding materials.

Fire Fighting Instructions:

Keep personnel removed and upwind of fire. Wear self contained breathing apparatus. Wear full protective equipment. Cool tank/ container with water spray. Heat may rupture containers. Fight fire from distance. Contain and neutralize runoff prior to disposal.

ACCIDENTAL RELEASE MEASURES

Safeguards (Personnel):

Note: Review FIRE FIGHTING MEASURES and HANDLING sections before proceeding with clean-up. Use appropriate PERSONAL PROTECTIVE EQUIPMENT during clean up.

Accidental Release Measures:

Remove or extinguish combustion sources. Evacuate enclosed spaces until gas is dispersed. Stop the release if possible. Ventilate area including low or enclosed spaces. Exhaust outdoors. Contain spill and collect remainder using absorbent material and place in drum approved for waste disposal or recovery.

HANDLING AND STORAGE

Handling (Personnel):

Avoid breathing vapors. Avoid contact with skin or eyes. Use insulated or lined butyl gloves, face shield or goggles, and impervious clothing. Do not smoke.

HANDLING (Physical Aspects):

Insure adequate ventilation to keep exposure below recommended limits. Avoid contact with chlorine or other oxidizing. See Fire and Explosion Data section.

Storage:

Do Not store cylinders in direct sun or expose to heat above 120° (52°).

EXPOSURE CONTROL/PERSONAL PROTECTION

Engineering Controls:

Avoid contact with skin or eyes. Avoid breathing vapors. Use with sufficient ventilation to keep exposure below recommended exposure limit. Utilize mechanical ventilation in case of low or enclosed spaces, or release of large quantity.

Personal Protective Equipment:

EYE/FACE PROTECTION: Goggles or face shield.

RESPIRATORS: Use if exposure level is above PEL.

PROTECTIVE CLOTHING: Impervious.

HYGIENE MEASURES: Do not drink, eat or smoke in work place.

Exposure Guidelines:

Long Term Exposure Limit**

1000 ppm

(8hr. TWA reference period.)

Individual Component Applicable Exposure Limits:

Pentafluoroethane (HFC-125)

AEL* (ICOR): 1000 ppm-8 & 12 hr. TWA

WEEL (AIHA): 1000 ppm- 4-900 mg/m³, 8 hr. TWA

PEL (OSHA): none established

TVL (ACGIH): none established

Isobutane (HC_600a)

TLV none established

DFG MAK: 1,000 ppm; 2350 mg/m³

Peak limitation category

TWA (NIOSH) 800 ppm; 1,900 mg/m³

Recommended TWA 10 hrs.

1,1,1,2-Tetrafluoroethane HFC-134a

AEL* (ICOR): 1000 ppm- 8 12 hr. TWA

WEEL (AIHA) 1000 ppm-4900 mg/m³,8 hr. TWA

PEL (OSHA): none established

TVL(ACGIH): none established

** As blended (ICOR Acceptable Exposure Limit

* ICOR reviews industry standards and

recommendations in consideration of acceptable

exposure limitations. Where regulated exposure

limits are lower than ICOR's recommended AEL,

those limits shall supersede.

PHYSICAL AND CHEMICAL PROPERTIES

Physical Data:

Physical state:	Gas at ambient temperature	Density:	
Colour:	Colourless	Liquid @ 1 atm.	88.91 lb/ft ³
Odor:	Slightly ethereal	Vapor @ 1 atm.	.3941 lb/ft ³
Solubility in Water:	Not determined	Vapor Pressure:	
Boiling Point:	Dew @ 1 atm. -47.3°	@70°F	160.5 psia
	Bubble @ 1 atm. -51.71°F	@ 130°F	368.9 psia
Freezing Point:	Not determined	pH neutral	
Molecular Weight:	133.49 g/ mol	% Volatiles:	100

STABILITY AND REACTIVITY

Chemical stability: Material is stable. However, avoid high temperature and open flames.
Decomposition: Decompositions are hazardous. High temperatures or flames will cause decomposition by products forming halogens, halogen acids and possible carbonyl halides.
Polymerization: Will not occur.
Other Hazards: Cylinders of used product may contain oil as well as refrigerant. A leak or venting during a fire will produce a cloud of oil mist that is flammable.

TOXICOLOGICAL INFORMATION

Immediate (Acute) Effects

HFC-134A:

LC₅₀: 4 hr. (rat) >500,000 ppm
Cardiac Sensitivity Threshold 80,000 ppm
NOEL 50,000 ppm

As blended: untested

HFC-125:

LC₅₀: 4 hr. (rat) >800,000 ppm
Cardiac Sensitivity Threshold 75,000 ppm
HC-600a:
LC₅₀: 2 hr. (mouse) 520,000 ppm

ECOLOGICAL INFORMATION

Degradability (BOD): One Shot R422C is a gas at room temperature, it is unlikely to remain in water.
Octanol Water Partition Coefficient: As blended N/A

Components:	R-134a	-Log P _{ow}	=1.06
	R-125	-Log P _{ow}	=1.48
	R-600a	-Log P _{ow}	=2.8

DISPOSAL CONSIDERATIONS

Disposal must comply with federal, state and local regulations. One Shot is subject to Clean Air Act Regulations Section 608 in 40 CFR Part 82 concerning refrigerant recycling.

RCRA: Not a hazardous waste

Alteration to the product such as mixing with other material may change the characteristics of the material and alter the RCRA classification and the proper disposal method.

TRANSPORTATION INFORMATION

DOT/IMO/IATA

Proper shipping Name: Liquefied Gas N.O.S.
(Pentafluoroethane, Tetrafluoroethane)
Hazard Class: 2.2
UN Number: 3163

Labeling: 2-NonFlammable Gas
Cargo Aircraft: Packing instructions-
200 Quantity: 150 kg
Passenger Aircraft: Packing instructions-
200 quantity: 75 kg

REGULATORY INFORMATION

Toxic Substance Control Act (TSCA)

Components: Listed on Inventory

SARA Title III/CERCLA: Components: Section 311 Hazard Class: IMMEDIATE PRESSURE
Reportable Quantities (RQs): No components listed Section 313 Toxic Chemicals: No components listed
Threshold Planning Quantities (TPQs): No components listed

Additional Regulatory Information:

U.S. Clean Air Act -40 CFR Part 82

WHMIS Classification (Canada): This product has been evaluated with the hazard criteria of the CPR and the MSDS contains all the information required by the CPR.

Foreign Inventory Status: Components:

EU-EINECS #2065578- HFC-125
#223770- HFC-134a
#2008572- HFC-600a

OTHER INFORMATION

Other Information:		
HMIS Classification:	Health -1, Flammability -1, Reactivity -0	OSHA Regulations for compressed gases: 29CFR 1910.11
NFPA Classification:	Health 2, Flammability -1, Reactivity -0	Dot Classification per 49 CFR 172.101 ANSI/ASHRAE: Standard 34 Safety Designation -A1

DISCLAIMER

The information contained in this MSDS pertains only to the specific material designated herein and does not relate to use in combination with other materials. This information is offered in good faith. No warranty, either expressed or implied, as to suitability to application is hereby made. The recommended industrial hygiene and safe handling procedures are believed to be reliable. Each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate. These recommendations are not intended to supersede state or local safety codes and procedures. The information contained herein is subject to revision without notification as additional knowledge and experience is gained.